## **CLAIMS**

1. A process for the preparation of a macrocyclic compound of formula I

wherein

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R<sup>2</sup> is a hydroxy group, a leaving group or a group of formula II

W is CH or N,

 $R^{21}$  is H, halo,  $C_{1-6}$  alkyl,  $C_{3-6}$  cycloalkyl,  $C_{1-6}$  haloalkyl,  $C_{1-6}$  alkoxy,  $C_{3-6}$  cycloalkoxy, hydroxy, or  $N(R^{23})_2$ ,

wherein each R<sup>23</sup> is independently H, C<sub>1-6</sub> alkyl or C<sub>3-6</sub> cycloalkyl;

R<sup>22</sup> is H, halo, C<sub>1-6</sub> alkyl, C<sub>3-6</sub> cycloalkyl, C<sub>1-6</sub> haloalkyl, C<sub>1-6</sub> thioalkyl, C<sub>1-6</sub> alkoxy, C<sub>3-6</sub> cycloalkoxy, C<sub>2-7</sub> alkoxyalkyl, C<sub>3-6</sub> cycloalkyl, C<sub>6 or 10</sub> aryl or Het, wherein Het is a five-, six-, or seven-membered saturated or unsaturated heterocycle containing from one to four heteroatoms selected from nitrogen, oxygen and sulfur;

said cycloalkyl, aryl or Het being substituted with R<sup>24</sup>, wherein

 $R^{24}$  is H, halo,  $C_{1-6}$  alkyl,  $C_{3-6}$  cycloalkyl,  $C_{1-6}$  alkoxy,  $C_{3-6}$  cycloalkoxy,  $NO_2$ ,  $N(R^{25})_2$ , NH-C(O)- $R^{25}$ ; or NH-C(O)-NH- $R^{25}$ , wherein each  $R^{25}$  is independently: H,  $C_{1-6}$  alkyl or  $C_{3-6}$  cycloalkyl; or

 $R^{24}$  is NH-C(O)-OR<sup>26</sup> wherein  $R^{26}$  is  $C_{1-6}$  alkyl or  $C_{3-6}$  cycloalkyl;

 $R^{28}$  is H, halo or  $C_{1-6}$  alkyl,

R<sup>3</sup> is hydroxy, NH<sub>2</sub>, or a group of formula - NH-R<sup>31</sup>, wherein R<sup>31</sup> is  $C_{6 \text{ or } 10}$  aryl, heteroaryl, -C(O)-R<sup>32</sup>, -C(O)-NHR<sup>32</sup> or -C(O)-OR<sup>32</sup>, wherein R<sup>32</sup> is  $C_{1-6}$  alkyl or  $C_{3-6}$  cycloalkyl;

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- D is a 3 to 7-atom saturated alkylene chain; and
- A is an amide of formula -C(O)-NH-R<sup>5</sup>, wherein R<sup>5</sup> is selected from the group consisting of:  $C_{1-8}$  alkyl,  $C_{3-6}$  cycloalkyl,  $C_{6 \text{ or } 10}$  aryl,  $C_{7-16}$  aralkyl; and  $SO_2R^{5A}$  wherein R<sup>5A</sup> is  $C_{1-8}$  alkyl,  $C_{3-7}$  cycloalkyl or  $\{C_{1-6}$  alkyl- $C_{3-7}$  cycloalkyl  $\}$ , or
- A is a carboxylic acid or a pharmaceutically acceptable salt or ester thereof; which process comprises subjecting a diene compound of formula III

wherein R<sup>2</sup>, R<sup>3</sup> and A are as defined hereinbefore; and D' represents a 3 to 7-atom saturated alkylene chain;

to a metathesis cyclization reaction in the presence of a ruthenium catalyst of formula IV:

$$\begin{array}{c|c}
X^{1} & L \\
X^{2} & Ru \\
R^{4} & O
\end{array}$$

$$\begin{array}{c|c}
NO_{2} & (IV)
\end{array}$$

wherein

X<sup>1</sup> and X<sup>2</sup> each independently represent an anionic ligand;

L represents a neutral electron donor ligand; and

 $R^4$  represents a  $C_{1-6}$  alkyl,  $C_{2-6}$  alkenyl or  $C_{6-12}$  aryl- $C_{1-6}$  alkyl group.

2. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein L of formula IV is a trihydrocarbylphosphine group or a group of formula

$$R^5$$
 $R^6$ 
 $R^7-N$ 
 $N-R^8$ 

wherein

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R<sup>5</sup> and R<sup>6</sup> each independently represent a hydrogen atom or a C<sub>1-6</sub> alkyl, C<sub>2-6</sub> alkenyl,  $C_{6-12}$  aryl or  $C_{6-12}$  aryl- $C_{1-6}$  alkyl group; or

R<sup>5</sup> and R<sup>6</sup> together form a double bond; and

R<sup>7</sup> and R<sup>8</sup> each independently represent a hydrogen atom or a C<sub>1-6</sub> alkyl, C<sub>2-6</sub> alkenyl, C<sub>6-12</sub> aryl or C<sub>6-12</sub> aryl-C<sub>1-6</sub> alkyl group, each optionally substituted by one, two or three groups independently selected from halogen, C<sub>1-6</sub>alkyl and C<sub>1-6</sub>alkoxy;

X<sup>1</sup> and X<sup>2</sup> each independently represent a halogen atom; and represents a C<sub>1-6</sub> alkyl group.

3. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein the ruthenium catalyst is a compound of formula IVA

wherein R<sup>7</sup> and R<sup>8</sup> represent a mesityl group.

4. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein R<sub>1</sub> moiety is a group of formula (i)

 $R^2$ is a group of formula II,; and 5

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W is N;

R<sup>21</sup> is H, C<sub>1-6</sub> alkyl, C<sub>1-6</sub> alkoxy, hydroxy, chloro;

 $R^{22}$  is H,  $C_{1-6}$  thioalkyl,  $C_{1-6}$  alkoxy, phenyl or Het selected from the group consisting of:

wherein  $R^{24}$  is H,  $C_{1-6}$  alkyl, NH-R<sup>25</sup>, NH-C(O)-R<sup>25</sup>; NH-C(O)-NH-R<sup>25</sup>, wherein each  $R^{25}$  is independently: H,  $C_{1-6}$  alkyl, or  $C_{3-6}$  cycloalkyl; or NH-C(O)-OR<sup>26</sup>, wherein  $R^{26}$  is  $C_{1-6}$  alkyl;

R<sup>28</sup> is H, bromine or methyl; or

R<sup>2</sup> is a leaving group of formula -OSO<sub>2</sub>-R<sup>27</sup>, wherein R<sup>27</sup> is selected from p-toluyl, p-bromophenyl, p-nitrophenyl, methyl, trifluoromethyl, perfluorobutyl and 2,2,2-trifluoroethyl.

- 5. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein metathesis reaction is carried out in the presence of a diluent in a temperature range from 40 to 120 °C.
- 6. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein metathesis reaction is carried out in the presence of a diluent selected from alkanes, aromatic hydrocarbons, and chlorinated hydrocarbons.
- 7. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein the molar ratio of the diene compound of formula III to catalyst of formula IV ranges from 1000: 1 to 100: 1.

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- 8. A process according to claim 1 for the preparation of a macrocyclic compound of formula I, wherein the ratio of the diene compound of formula III to diluent ranges from 1:400 by weight to 1:25 by weight.
- 9. A process for the preparation of a macrocyclic compound of formula I

- wherein R<sup>3</sup>, R<sup>21</sup>, R<sup>22</sup>, R<sup>28</sup>, W, A and D are as defined in claim 1, which comprises the following steps:
  - (i) cyclizing a diene compound of formula III

$$O \longrightarrow N \longrightarrow M$$

$$R^3 \longrightarrow O$$

$$R^3 \longrightarrow O$$

$$O \longrightarrow M$$

$$O \longrightarrow$$

- wherein R<sup>3</sup> and A are as defined in claim 1, and R<sup>27</sup> is selected from p-toluyl, p-bromophenyl, p-nitrophenyl, methyl, trifluoromethyl, perfluorobutyl and 2,2,2-trifluoroethyl; and
- D' represents a 3 to 7-atom saturated alkylene chain; in the presence of the ruthenium catalyst of formula IV:

$$X^1$$
 $X^2$ 
 $R^4$ 
 $NO_2$ 
 $(IV)$ 

wherein

X<sup>1</sup> and X<sup>2</sup> each independently represent an anionic ligand;

L represents a neutral electron donor ligand; and

 $R^4$  represents a  $C_{1-6}$  alkyl,  $C_{2-6}$  alkenyl or  $C_{6-12}$  aryl- $C_{1-6}$  alkyl group; and

(ii) reacting the resulting macrocyclic compound of formula I,

$$O \longrightarrow SO_2 - R^{27}$$

$$O \longrightarrow N$$

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wherein A,  $R^3$  and D are as defined in claim 1, and  $R^{27}$  is as defined above in step (i), with a compound of formula V,

$$R^{21}$$
 $W$ 
 $R^{22}$ 
 $OH$ 
 $(V)$ 

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wherein R<sup>21</sup>, R<sup>22</sup>, R<sup>28</sup> and W are as defined in claim 1.